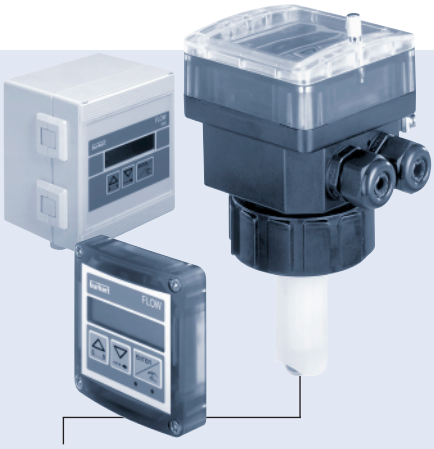
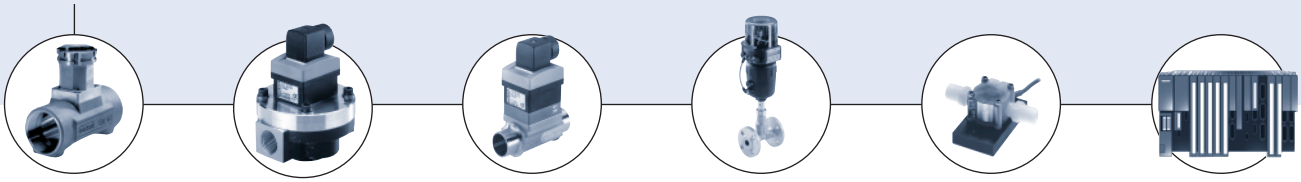
8025

Digital flow transmitter for continuous flow measurement



- Compact or remote version for DN 6 to 400, PN10
- Shows both flow rate and volume (with two totalizers)
- Automatic-calibration: TEACH-IN
- Simulation: all output signals provided without the need for real flow

Type 8025 can be combined with...



Type S020
Fitting

Type 8070
Positive displacement flow sensor

Type 8030
INLINE flow sensor

Type 2712 (8630)
Continuous TopControl

Type 8031
Flow sensor

PLC

The flow transmitter is specially designed for use in neutral and slightly aggressive, solid-free liquids.

The device is available in different models:

- Compact transmitter with paddle-wheel sensor: standard signal output or battery powered indicator version.
- Remote universal transmitter for panel or wall mounting for connection to a flow sensor from the market; sensors with open collector output, relay reed output, TTL, CMOS or coil can be operated by this transmitter.
- Remote transmitter, for panel or wall mounting: standard signal output for connection to the Bürkert 8020 / 8030 sensor „Low Power“ version.

Technical data (common to the various versions)

General data	
Display	15 x 60 mm, 8-digit LCD, alphanumeric, 15 segments, 9 mm high
Electrical connections	shielded cable with 1.5 mm² max. cross-section

Environment	
Ambient temperature	
Operation and storage	0 to +60 °C
Relative humidity	≤ 80%, non condensated

Standard and approvals	
Standard	
EMC	EN 61000-6-2, EN 61000-6-3
Security	EN 61010-1
Vibration	EN 60068-2-6
Shock	EN 60068-2-27

System versions

The compact version



combines a paddle-wheel flow sensor and an electronic module with a display in an IP65 enclosure.

The output signals are provided via a cable plug EN175301-803 or two cable glands.

Bürkert designed fitting ensures simple installation of the Bürkert sensor into pipes from DN 15 to DN 400.

The panel-mounted version



consists of electronic module 8025 integrated in a front-cover. The associated separate flow sensor is an 8020 , an 8030 with pulse signal, or another flow sensor available from Bürkert or the market.

The output signals are provided on a terminal strip.

The wall-mounted version



consists of electronic module 8025 in an IP65 enclosure. The associated flow sensor is an 8020, an 8030 with pulse signal, or another flow sensor available from Bürkert or the market.

The output signals are provided on a terminal strip via a cable gland.

Operation and display

The device can be calibrated by means of the K-factor, or via the TEACH-IN function.
Customized adjustments, such as measuring range, engineering units, pulse output and filter are carried out on site.

The operation is specified according to two or three levels, depending on the transmitter version:

Flow transmitter (compact or remote)

Indication in operating mode / Display
- flow
- output current
- main totalizer
- daily totalizer with reset function

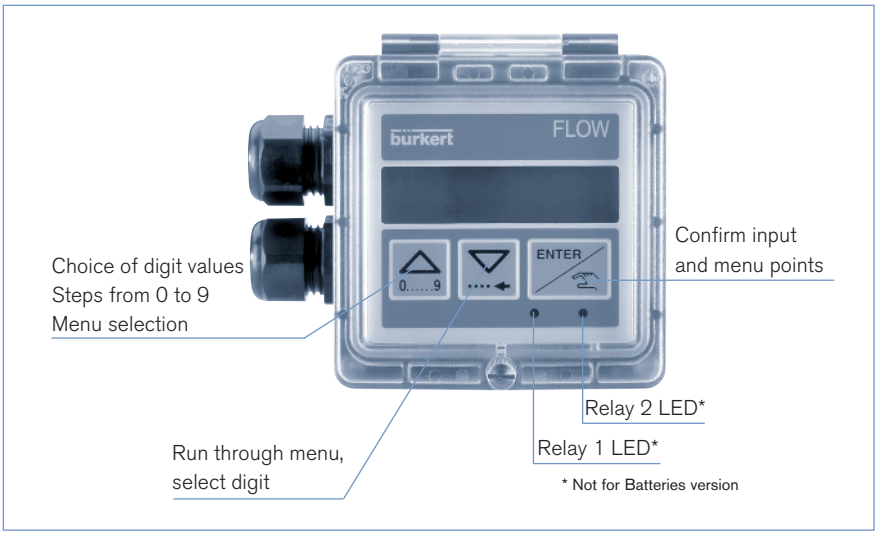
Parameter definition
- language
- engineering units
- K-factor / TEACH-IN function
- measuring range 4-20 mA
- pulse output
- relay (option)
- filter
- reset main totalizer

Test
- alteration of basic adjustment (offset, span)
- frequency test of sensor
- flow simulation (dry-run test operation)

Battery indicator / totalizer (compact)

Indication in operating mode/ Display
- flow
- main totalizer
- daily totalizer with reset function

Parameter definition
- language
- engineering units
- K-factor / TEACH-IN function
- filter
- reset main totalizer

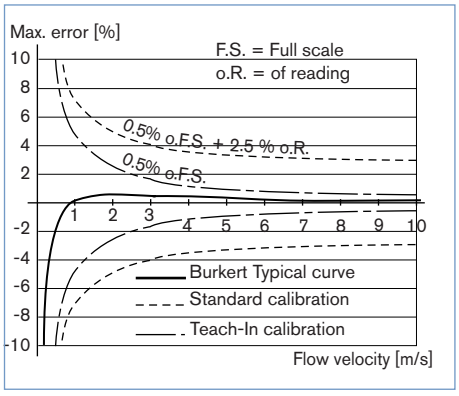


Compact transmitter Type 8025

The compact transmitter
is available in two versions:
- standard signal (4-20 mA, frequency)
- battery indicator / totalizer



Accuracy diagram



Design



When liquid flows through the pipe, the 4 magnets, inserted in the paddle-wheel set in rotation, produce a measuring signal in the sensor (coil or Hall transducer). The frequency modulated induced voltage is proportional to the flow velocity of the fluid.

A conversion coefficient (K factor, available in the instruction manual of the fitting), specific to each pipe (size and material) enables the conversion of this frequency into flowrate.

The electronic component converts the measured signal into several outputs (according to the transmitter version) and displays the actual value.

General data	
Compatibility	with all fittings S020 (see corresp. datasheet)
Materials	
Housing, cover, lid, nut	PC
Front panel foil	Polyester
Screws	Stainless steel
Cable plug / gland	PA
Wetted parts materials	
Fitting	Brass, stainless steel 1.4404/316L PVC, PP or PVDF
Sensor finger, paddle-wheel	PVDF
Axis and bearing / Seal	Ceramics / FKM (EPDM option)
Electrical connections	Cable plug EN 175301-803 or cable glands M 20 x 1.5 or none (for battery version)

Complete device data (fitting + electronic module)	
Pipe diameter	DN 15 to 400
Measuring range	0.5 m/s to 10 m/s (Battery version - Coil transducer) 0.3 m/s to 10 m/s
Medium temperature max.	50 °C (with PVC fitting) - 80 °C (with PP, PVDF[1], stainless steel[1], brass[1] fitting)
Fluid pressure max.	PN10 (see pressure / temperature chart)
Viscosity	300 cSt. max.
Accuracy	(see diagramm)
Teach-In	≤ ±0.5% of F.S.* (at 10 m/s)[2]
Standard K-Factor	≤ ±(0.5% of F.S.* + 2.5% of Reading)[2]
Linearity	≤ ±0.5% of F.S.* (at 10 m/s)[2]
Repeatability	≤ 0.4% of Reading[2]

Electrical data	
Power supply	
Standard signal	12-30 V DC (V+) ± 10%, filtered and regulated or 115/230 V AC 50/60 Hz (see technical specifications 115/230 VAC)
Battery indicator / totalizer	2 x 9 V DC batteries, autonomy min. 3-4 years at 20 °C (lithium batteries)
Reversed polarity of DC	protected
Current consumption with sensor (without consumption of pulse output)	≤ 70 mA - transmitter with relays ≤ 20 mA - transmitter without relay
Output	
Standard signal	
Signal current	4-20 mA (3-wire with relays; 2-wire without relay) max. loop impedance: 900 Ω at 30 V DC; 600 Ω at 24 V DC; 50 Ω at 12 V DC; 800 Ω with a 115/230 V AC voltage supply
Pulse	Polarized, potential free, 5...30 V DC; 100 mA, protected, line drop at 100 mA: 1.5 VDC
Relay	2 relays, freely programmable, 3A, 230 V AC
Battery indicator / totalizer	None

Technical specifications 115/230 VAC	
Voltage supply	27 V DC regulated, max. current: 125 mA integrated protection: fuse 125 mA temporised power: 3 VA

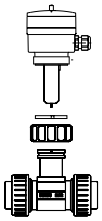
Standard and approvals	
Protection class	IP65 with cable plug mounted and thigtened

1) with Battery version = 100 °C.

2) Under reference conditions i.e. measuring fluid=water, ambient and water temperature=20 °C, applying the minimum inlet and outlet pipe straights, matched inside pipe dimensions.

* F.S.=Full scale (10 m/s)

Installation

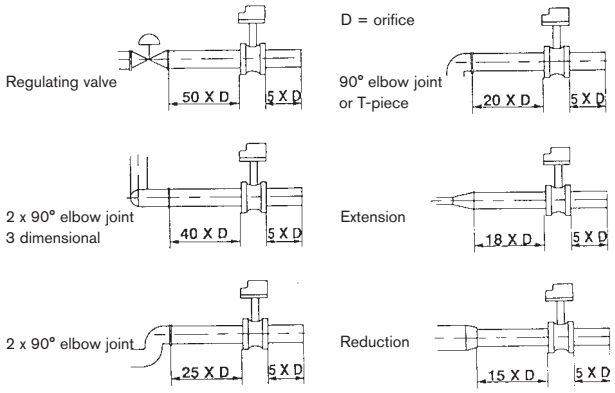


The 8025 flow transmitter can easily be installed into any Bürkert Insertion fitting system (Type S020) by just fixing the main nut.

A minimum straight upstream and downstream distances must be observed. According to pipe's design, necessary distances can be bigger or use a flow conditioner to obtain the best accuracy.

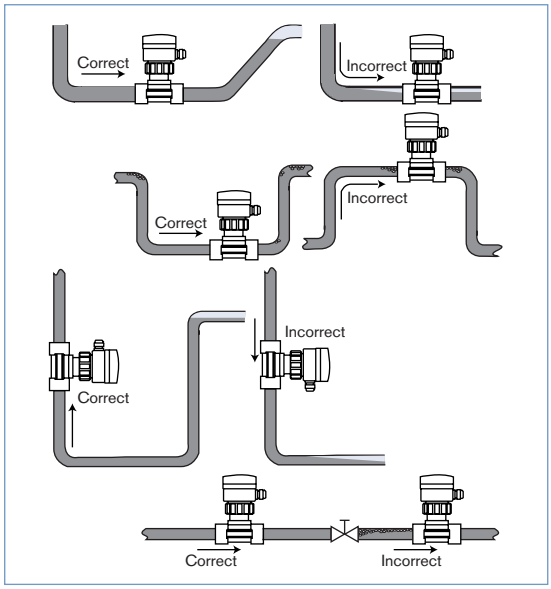
For more information, please refer to EN ISO 5167-1.

EN ISO 5167-1 prescribes the straight inlet and outlet distances that must be complied with when installing fittings in pipe lines in order to achieve calm flow conditions. The most important layouts that could lead to turbulence in the flow are shown below, together with the associated prescribed minimum inlet and outlet distances. These ensure calm, problem-free measurement conditions at the measurement point.



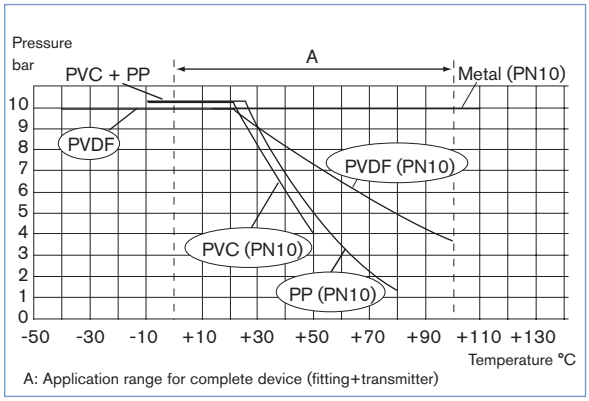
Installation position

The flow rate transmitter can be installed into either horizontal or vertical pipes.



The suitable pipe size is selected using the diagram Flow/Velocity/DN. Pressure and temperature ratings must be respected according to the selected fitting material.
The flow transmitter is not designed for gas flow measurement.

Pressure / temperature chart

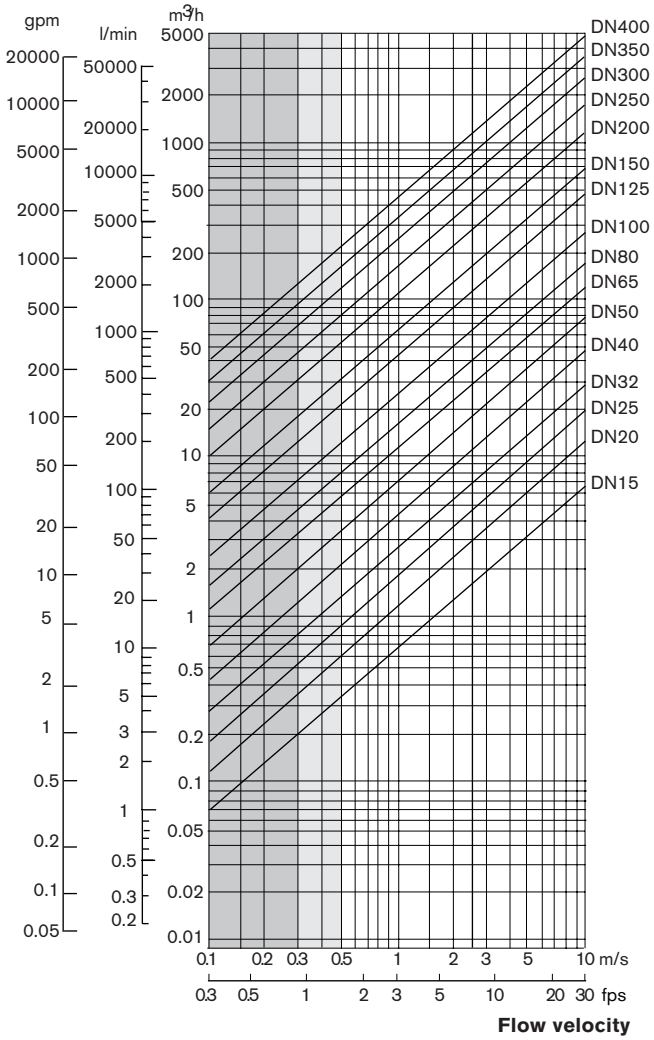


A: Application range for complete device (fitting+transmitter)

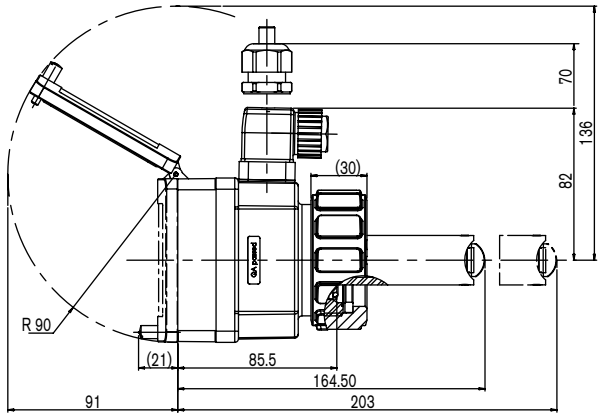
Selection of fitting / pipe size

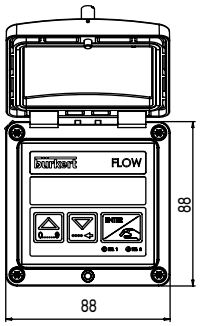
Example:
- Specification of nominal flow: 10 m^3/h
- Ideal flow velocity: 2...3 m/s
- For these specifications, the diagram indicates a pipe size of DN40

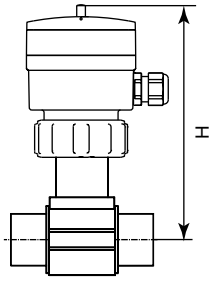
Flow rate



Dimensions [mm]







Note:

The length of the sensor finger is depends on the fitting used.
See datasheet Type S020.

DN [mm]	H [mm]			
	T-Fitting	Saddle	Plastic spigot	St. St. spigot
15	187			
20	185			
25	185			
32	188			
40	192			
50	198	223		193
65	198	221	206	199
80		226	212	204
100		231	219	214
110		227		
125		234	254	225
150		244	261	236
180		268		
200		280	282	257
250			300	317
300			312	336
350			325	348
400			340	

Remote transmitter Type 8025

The remote transmitter is available in two versions:

- **8025 Universal transmitter for connection to Bürkert sensor or other sensor types**
  This flow transmitter can be associated with Bürkert flow sensor (8020, 8030, 8070...) or another flow sensor, with pulse output signal.

- **8025 transmitter for connection to compact Bürkert sensors.**
  This flow transmitter can only be associated with Bürkert flow sensor 8020, 8030 or 8070 with „Low Power“ pulse output signal.

Each transmitter is avalaible in either:

- **Panel-mounted**

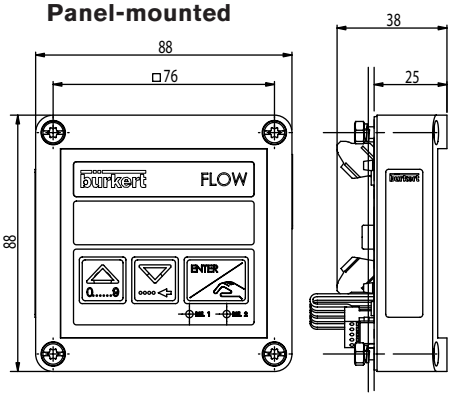


- **Wall-mounted**

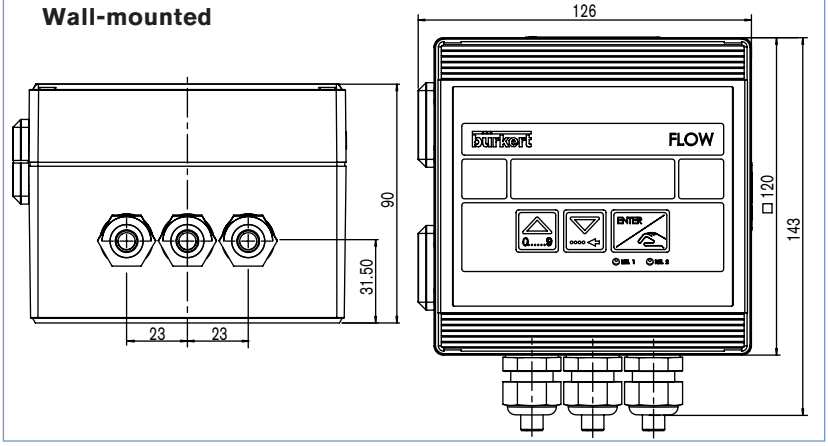


Dimensions [mm]

Panel-mounted



Wall-mounted



Remote transmitter Type 8025

General data	8025 Universal transmitter	8025 transmitter
Compatibility	Bürkert flow sensor with frequency output (8020, 8030, 8030HT, 8040, 8041, 8031, 8070, 8071) and other sensors with compatible electrical data.	Bürkert flow sensor with frequency output 8020, 8030 or 8070 (pulse "Low Power" version).
Materials		
Housing, cover	PC (panel-mounted version); ABS (wall-mounted version)	
Front panel foil	Polyester	
Screws	Stainless steel	
Cable plug / gland	PA	
Electrical connections	Terminals (panel-mounted version) or terminals via gland (wall-mounted version)	

Electrical data	Universal transmitter	8025 transmitter
Power supply		
Panel-mounted version	13-30 V DC (V+) ± 10%, filtered and regulated	12-30 V DC (V+) ± 10%, filtered and regulated
Wall-mounted version	13-30 V DC (V+) ± 10%, filtered and regulated or 115/230 V AC 50/60 Hz (see technical specifications 115/230 V AC)	12-30 V DC (V+) ± 10%, filtered and regulated or 115/230 V AC 50/60 Hz (see technical specifications 115/230 V AC)
Reversal polarity of DC	protected	
Current consumption without sensor (without consumption of pulse output)	≤ 70 mA - transmitter with relays ≤ 30 mA - transmitter without relay	≤ 70 mA - transmitter with relays ≤ 20 mA - transmitter without relay
Sensor input		
Frequency range	0.5 Hz or 2.5 Hz up to 1400 Hz - max. voltage: 30 V DC Open collector NPN (with 470 Ω or 2.2 kΩ resistance) or PNP, Coil, TTL, CMOS (with 39 kΩ resistance)	2.5 Hz up to 250 Hz Pulse "Low Power" (open collector NPN)
Sensor output		
Voltage supply	11...28 V DC (V+ - 2 V DC) or +12 V DC or 5 V DC (with a 13-30 V DC powered transmitter); +27 V DC or +12 V DC or 5 V DC (with a 115/230 V AC powered transmitter)	10-28 V DC (V+ - 2 V DC),
Current consumption	max. current available from transmitter: 100 mA	max. current available from transmitter: 1 mA (internal limitation)
Output Transmitter		
Signal current	4-20 mA, configurable in sourcing or sinking mode max. loop impedance: 1200 Ω at 30 V DC; 900 Ω at 24 V DC; 450 Ω at 15 V DC; 300 Ω at 13 V DC; 1000 Ω with a 115/230 V AC voltage supply	4-20 mA (3-wire with relays; 2-wire without relay) max. loop impedance: 900 Ω at 30 V DC; 600 Ω at 24 V DC; 50 Ω at 12 V DC; 800 Ω with a 115/230 V AC voltage supply
Pulse	polarized, potential free, 5...30 V DC; 100 mA, protected, line drop at 100 mA: 1.5 V DC	polarized, potential free, 5...30 V DC; 100 mA, protected, line drop at 100 mA: 1.5 V DC
Relay	2 relays, programmable, 3A, 230 V AC	2 relays, programmable, 3A, 230 V AC
Technical specifications 115/230 V AC		
Wall-mounted version	Voltage supply: 27 V DC regulated, Max. current: 250 mA Integrated protection: fuse 250 mA temporised Power: 6 VA	

Standards and approvals	Universal transmitter	8025 transmitter
Protection class	IP65 (panel-mounted and wall-mounted version) IP20 (panel-mounted version, inside the cabinet)	
Agreements	CE	CE; CSA, UR recognized

Specific technical data of UR and CSA recognized products	Universal transmitter	8025 transmitter
Relay output	-	30 V AC and 42 Vpeak max. or 60 V DC max.
Ambient temperature	-	max. 40 °C
Relative humidity	-	max. 80 %
Intended for an inner pollution	-	degree 2 environment
Installation category	-	I
Altitude	-	max. 2000 m

Ordering chart - compact transmitter Type 8025

Compact flow transmitter or indicator / totalizer with integrated paddle-wheel sensor

A compact flow transmitter or indicator / totalizer Type 8025 consists of:
- Insertion flow transmitter or indicator / totalizer 8025
- Insertion fitting Type S020 (DN15 - DN 400) (Refer to corresponding datasheet - has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version	Electrical connection	Item no.
Compact	**Standard output signal transmitter,** 2 totalizers	12-30 V DC	4-20 mA (2 wires) + pulse	None	Hall, short	EN 175301-803	418 762
						2 cable glands	418 802
					Hall, long	EN 175301-803	418 763
						2 cable glands	418 803
			4-20 mA (3 wires) + pulse	2	Hall, short	2 cable glands	418 778
					Hall, long	2 cable glands	418 779
		115-230 V AC	4-20 mA (2 wires) + pulse	None	Hall, short	2 cable glands	418 423
					Hall, long	2 cable glands	418 424
			4-20 mA (3 wires) + pulse	2	Hall, short	2 cable glands	418 431
					Hall, long	2 cable glands	418 432
	Indicator, 2 totalizers	2 x 9 V DC Batteries	---	None	Coil, short	None	418 403
					Coil, long	None	418 405

Note: FKM gasket in standard; 1 Kit including a black EPDM gasket for the sensor, an obturator for an M 20 x 1.5 cable gland, a 2 x 6 mm multiway seal and a mounting instruction sheet is supplied with each transmitter.

Ordering chart - remote transmitter Type 8025

Remote 8025 universal transmitter (panel- or wall-mounted) for connection to Bürkert or other sensors.

A complete remote universal flow transmitter Type 8025 consists of:
- remote universal transmitter Type 8025 (wall-mounted or panel-mounted)
- Bürkert flow sensor* or any (has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version	Electrical connection	Item no.
Panel-mounted	**Universal transmitter** 2 totalizers	12-30 V DC	4-20 mA (3 wires) + pulse	None	see note	Terminal strip	419 538
				2	see note	Terminal strip	419 537
Wall-mounted	**Universal transmitter** 2 totalizers	12-30 V DC	4-20 mA (3 wires) + pulse	None	see note	3 cable glands	419 541
				2	see note	3 cable glands	419 540
		115-230 V AC	4-20 mA (3 wires) + pulse	None	see note	3 cable glands	419 544
			4-20 mA (3 wires) + pulse	2	see note	3 cable glands	419 543

NOTE: See the chart about compatible and recommended interconnection possibilites with Bürkert sensors.

Remote 8025 transmitter (for panel or wall mounting) for connection to Bürkert sensors "Low Power" only

A complete remote transmitter Type 8025 consists of:
- remote transmitter Type 8025 (wall-mounted or panel-mounted)
- Insertion flow sensor Type 8020 or INLINE flow sensor SE30, (pulse "Low Power" version) (Refer to corresponding datasheet - has to be ordered separately)
- Insertion fitting S020 (DN15 -DN 400) or INLINE fitting S030 (DN6 - DN65) (Refer to corresponding datasheet - has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version*	Electrical connection	Item no.
Panel mounted	**Transmitter** 2 totalizers	12-30 V DC	4-20 mA (2 wires) + pulse	None	8020 / 8030	Terminal strip	418 992
	Transmitter 2 totalizers, agreements CSA, UR recognized	12-30 V DC	4-20 mA (2 wires) + pulse	None	8020 / 8030	Terminal strip	552 725
			4-20 mA (3 wires) + pulse	2	8020 / 8030	Terminal strip	552 726
Wall-mounted	**Transmitter** 2 totalizers	12-30 V DC	4-20 mA (2 wires) + pulse	None	8020 / 8030	3 cable glands	418 397
		115-230 V AC	4-20 mA (2 wires) + pulse	None	8020 / 8030	3 cable glands	418 400

* See the chart about compatible and recommended interconnection possibilites with Bürkert sensors.

Ordering chart - accessories for transmitter Type 8025 (has to be ordered separately)

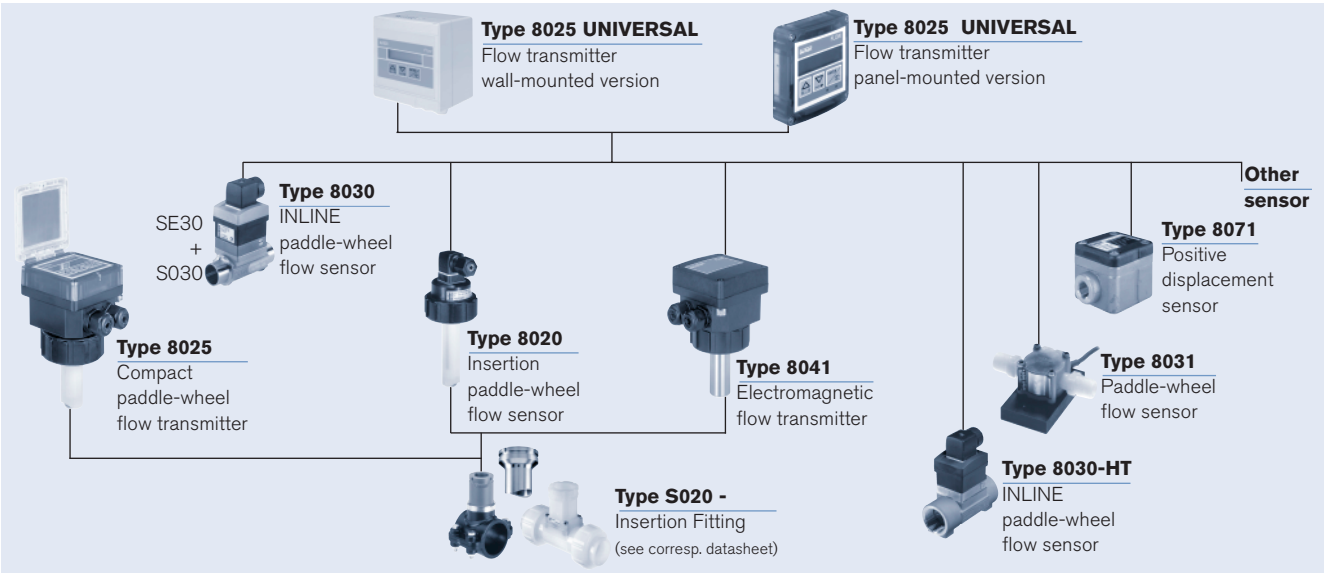
Specifications	Item no.
Set with 2 cable glands M 20 x 1.5 + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M 20 x 1.5 + 2 multiway seals 2 x 6 mm	449 755
Set with 2 reductions M 20 x 1.5 /NPT1/2" + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M 20 x 1.5	551 782
Set with 1 stopper for unused cable gland M 20 x 1.5 +1 multiway seal 2 x 6 mm for cable gland + 1 black EPDM gasket for the sensor + 1 mounting instruction sheet	551 775
Ring	619 205
PC- Nut	619 204
Set with 1 green FKM + 1 black EPDM gaskets	552 111
Cable plug Type 2509 - UR and UL approval	162 673

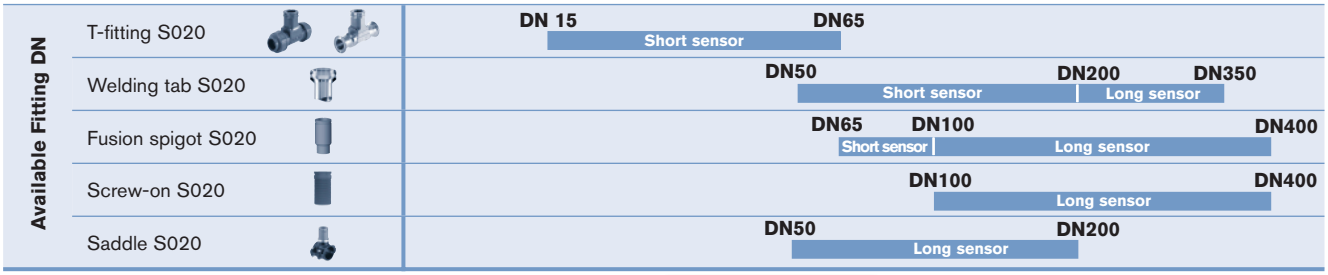
Interconnection with other Bürkert products

Sensor Type	Remote Transmitter version			
	Universal transmitter		8025 transmitter	
	Panel	Wall	Panel	Wall
8020 - Frequency output with pulse signal (open collector, NPN, PNP) - Hall version (short or long)	X	X	-	-
8020 - Frequency output with pulse signal (open collector, NPN) - Hall "Low Power" version (short or long)	X	X	X	X
8030/8070 - Frequency output with pulse signal (open collector, NPN, PNP) - Hall version	X	X	-	-
8030/8070 - Frequency output with pulse signal (open collector, NPN) - Hall "low power" version	X	X	X	X
8030 High temperature - Frequency output with pulse signal (open collector, NPN, PNP)	X	X	-	-
SE30 Ex	X	X	-	-
8031- Frequency output with pulse signal (NPN)	X	X	-	-
8041 - Frequency output with pulse signal (NPN)	X	X [1)]	-	-
8071 - Frequency output with pulse signal (NPN)	X	X	-	-

X = compatible or recommended interconnection possibilites.

[1)] except the 419543





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In case of special application conditions, please consult for advice.

We reserve the right to make technical changes without notice.

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